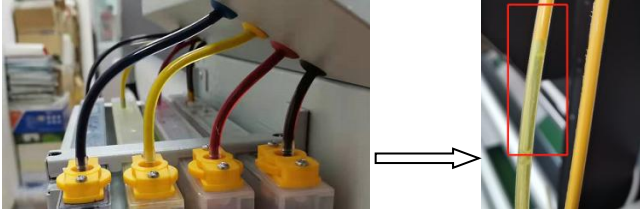
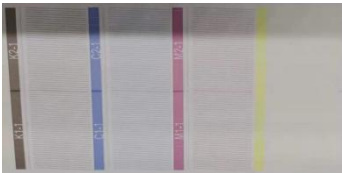
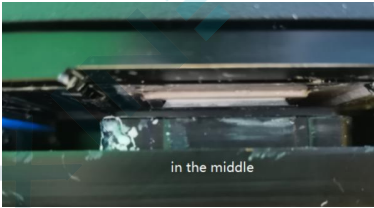


Maintenance and Instruction of Sublimation Printer(Only for water-based ink)

Time	Item	Picture
Daily check item	Check the waste ink whether almost filled with ink If the ink reach the red line, please clean away.	
	Check whether there is any air in the ink tube If shows as the picture on the right: The ink in the ink tube and ink tank may coagulate, causing the ink to flow poorly Solution: You need to clean the ink tube and ink tank.	
	The nozzle test should be printed once when the machine is started and off. And check if the test strip is good enough, if not you need to "Weak clean" firstly by software, or if you "weak clean" for 3 times, you need to contact us.	
	When you off the work, you need to reset well the printer, It means that the print head must be aligned with the ink stack capping to moisturize the role of the print head, otherwise the print head will be clogged.	 
15 days needs to be maintained item	Add lubricant Suggest applying some lubricant on the belt at both ends of the printer, and the lubricant can be transferred to the meshing position between the gear the belt.	
	Ink stack station cleaning Move the carriage in the middle,"Loading ink" by the software, prepare the pure water, slowly pour into ink stack capping to clean, if you do not know how to	

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	clean please message us to send you the video.	
	Wiper Cleaning Used dust-free cloth dipped with pure water to wipe the wiper	
One months needs to be maintained item	Grating Strip Cleaning The Grating strip should be wiped with a dust-free cloth with a little alcohol once every three weeks or one month, and the guide rail needs to be added with sewing-machine oil once a month;	
One year need to be checked item	Power Check	Check whether the power cord and socket have aging phenomenon
Not working for a long time	One month no printing: Cleaning is recommended once every two weeks 3 months or above no printing: It is recommended to empty the ink path, remove the nozzle, clean and store it separately	

Suggested replacement for Vulnerable Spare part

Accessory	Time	
Filter	3-6 months	These spare parts' replacement are according to concentration and formulation of the ink. It is recommended that the replacement cycle will be different, the use of high viscosity and corrosive ink, the replacement cycle will be shortened accordingly.
Damper	6 months	
Wiper	6 months	
Ink capping	6 months	
Ink tube	2 years	
Ink pump	2 years	
Grating strip	2 years	The grating strip will affect the horizontal accuracy, if there is with any mis-alignments and the ink coming out is not good or ink perform not well at the same position, it needs to replace the grating strip.

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	Synchronous belt	1year	The synchronization belt will also affect the horizontal accuracy, if there is an irregular horizontal dislocation, please check the synchronization belt.
	Pinch roller	2 years	If there is an abnormal step and the paper is not pressed tightly, the paper wheel needs to be replaced.