

# 1. 安装脚架

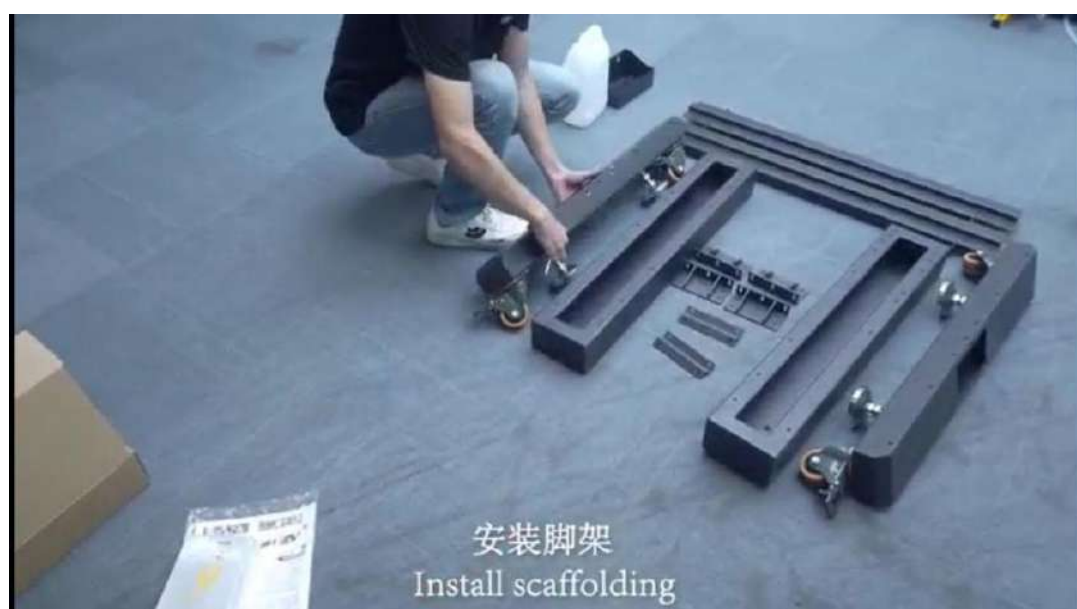
## 1. Install the tripod







安装过程中会用到这个六角螺丝刀  
Hex screwdriver used during installation

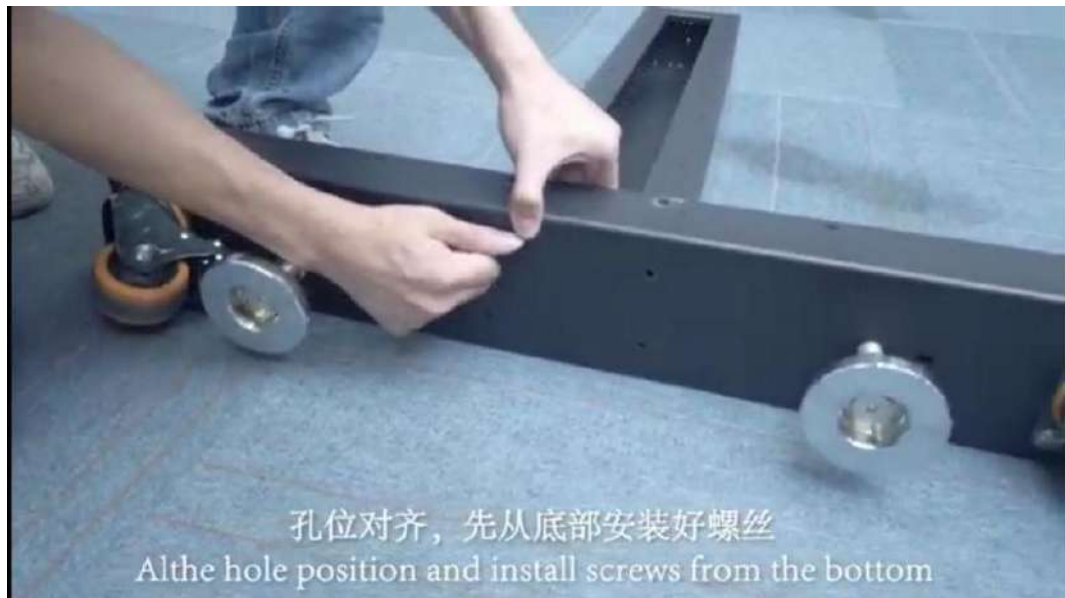


安装脚架  
Install scaffolding





脚架所有的螺丝都是同一种  
Install the screws at the bottom of the scaffold  
the scaffold all screws are the same

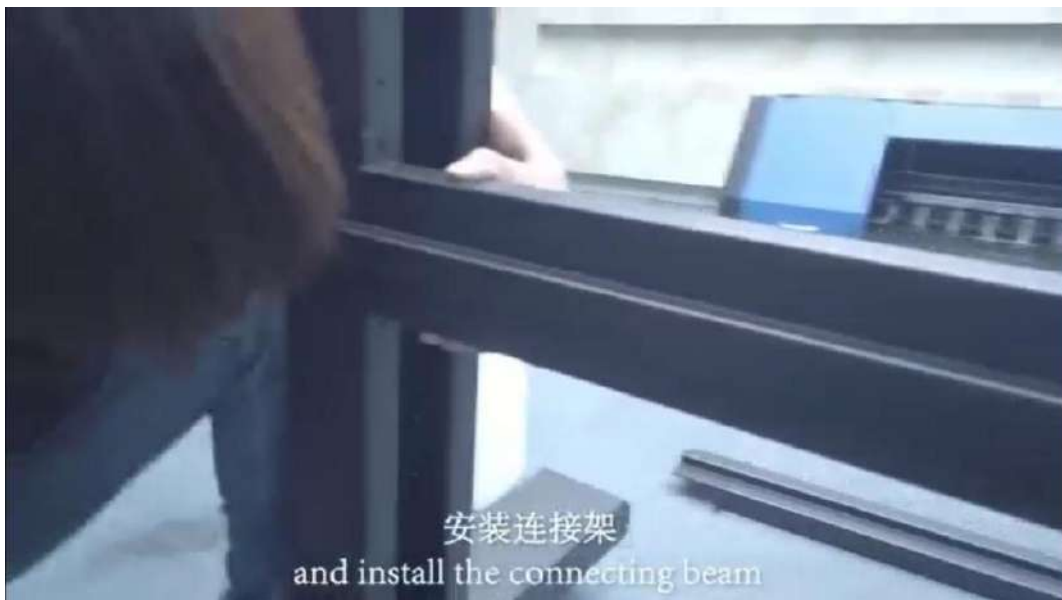


孔位对齐，先从底部安装好螺丝  
Align the hole position and install screws from the bottom

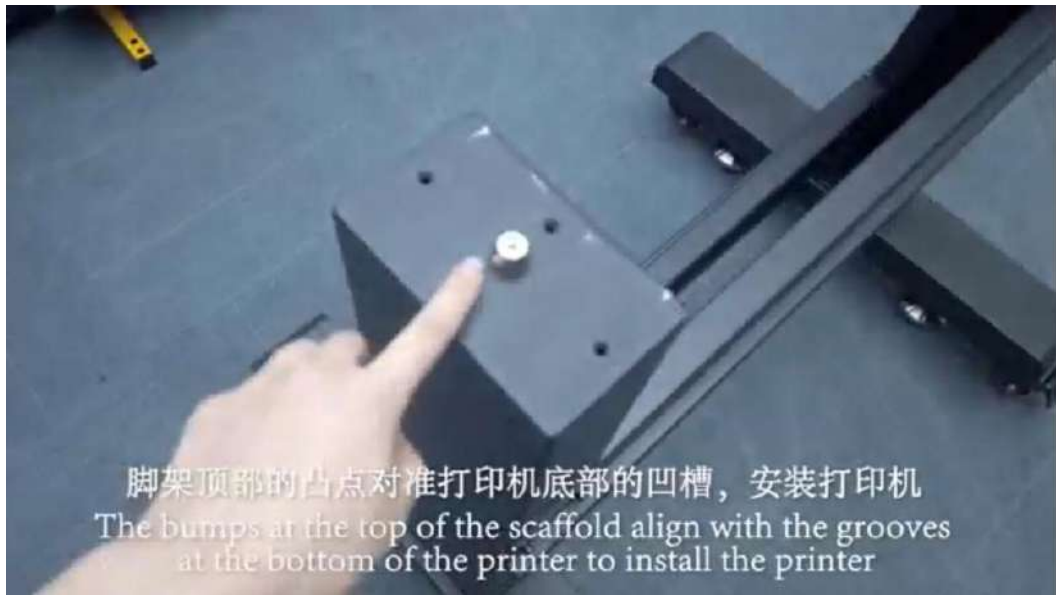


安装Z字形铁垫，固定连接处，拧紧螺丝  
Install the Z-shaped iron pad, secure the connection  
and tighten the screws

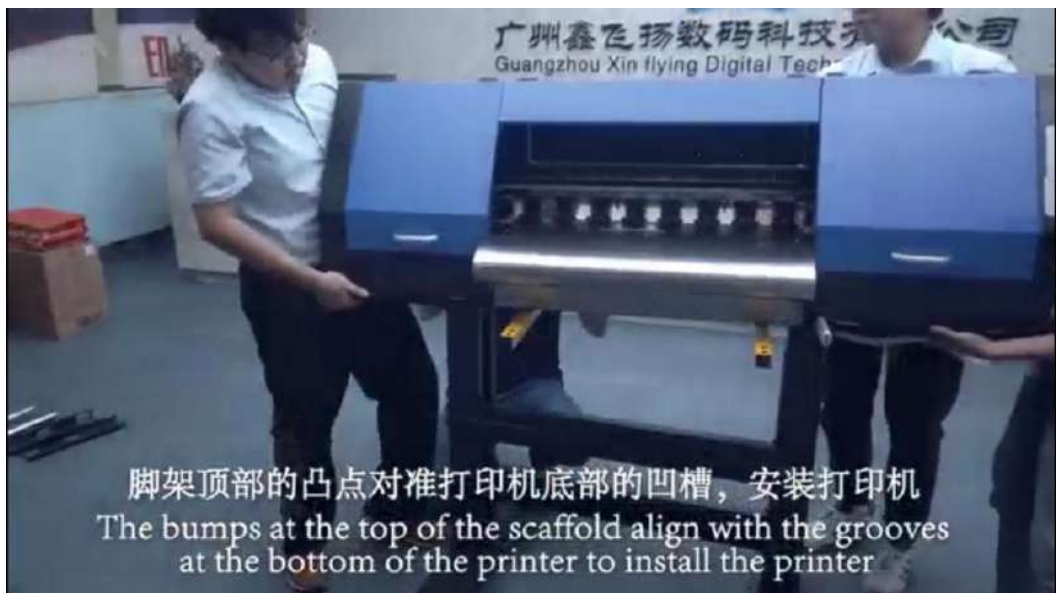








脚架顶部的凸点对准打印机底部的凹槽，安装打印机  
The bumps at the top of the scaffold align with the grooves at the bottom of the printer to install the printer



脚架顶部的凸点对准打印机底部的凹槽，安装打印机  
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机器安装好后，取下黄色铁棒  
After the machine is set up, remove the yellow iron stick



## 2.安装放膜器

### 2.Install the film release device



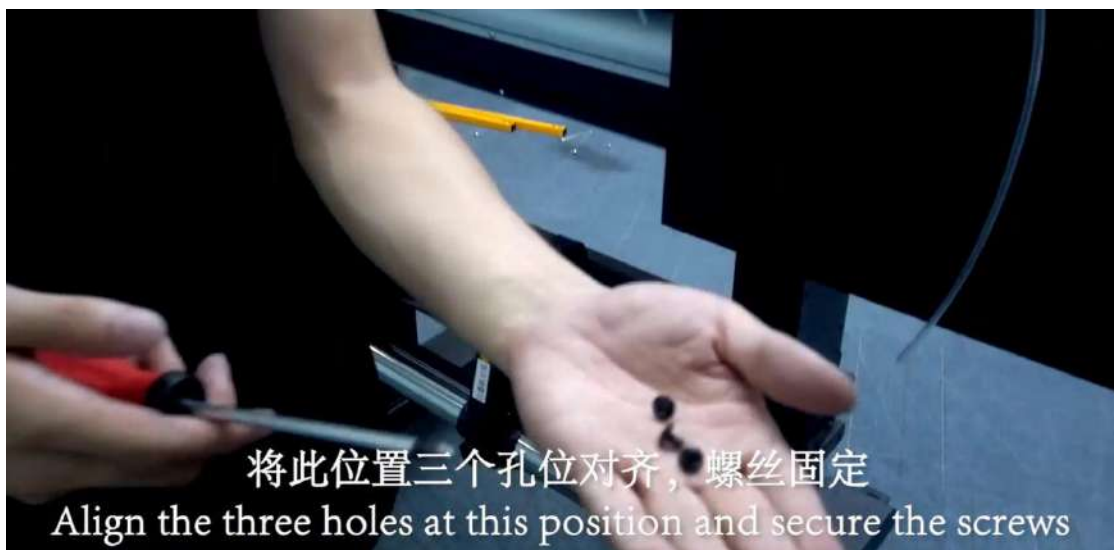


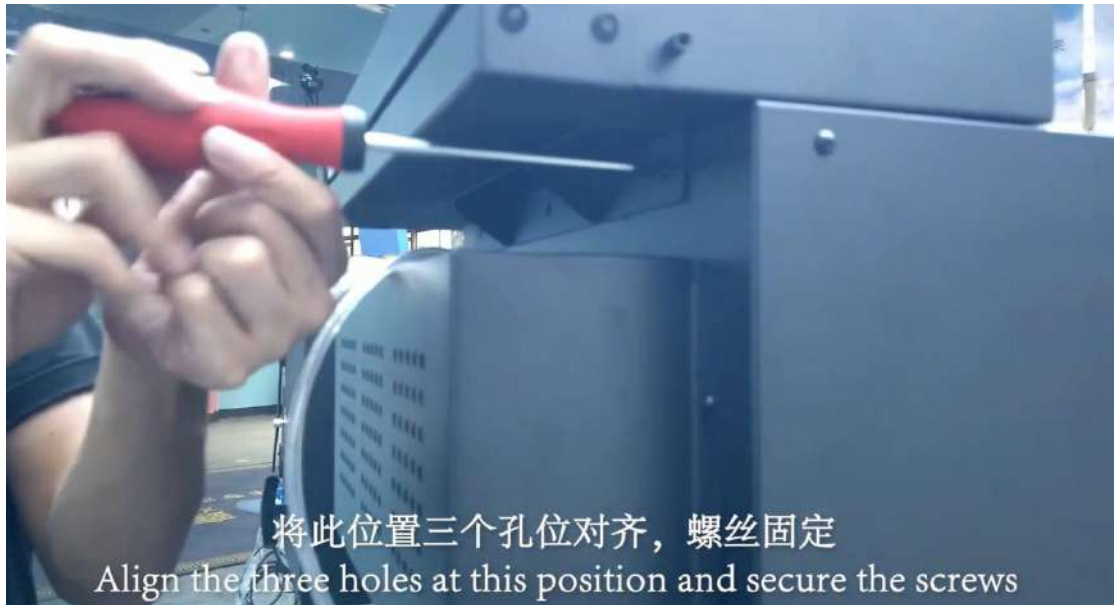




### 3. 安装墨盒

3. Install the ink cartridge





将此位置三个孔位对齐，螺丝固定  
Align the three holes at this position and secure the screws



红黑线与白色墨盒上方的电线插紧  
Red and black lines plug with the wire above the white cartridge



墨盒底托前面部分拆掉

The front portion of the cartridge understock is removed

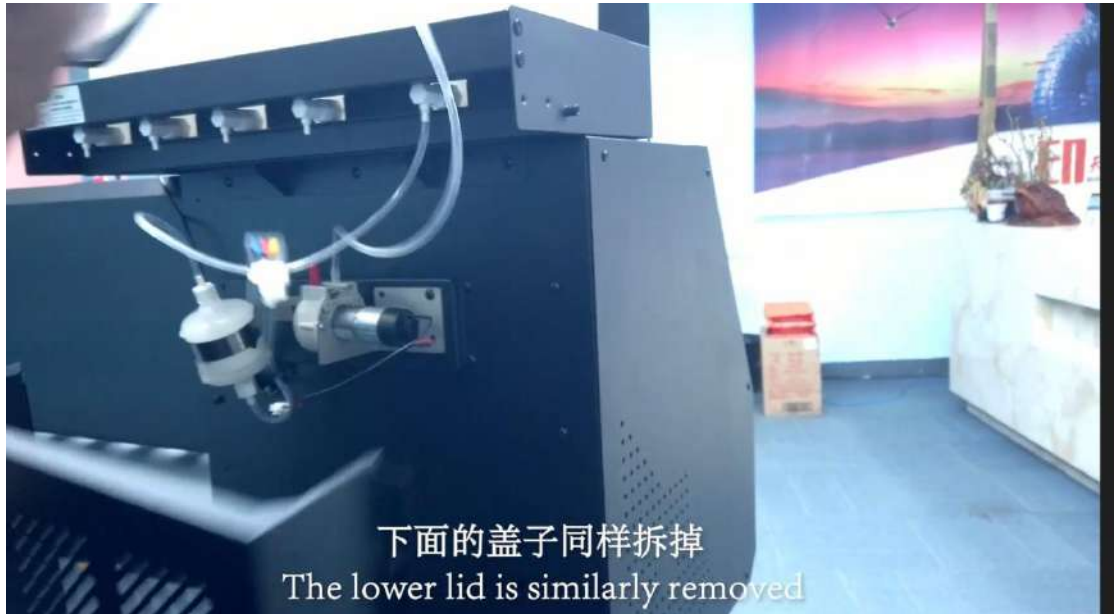


墨盒底托前面部分拆掉

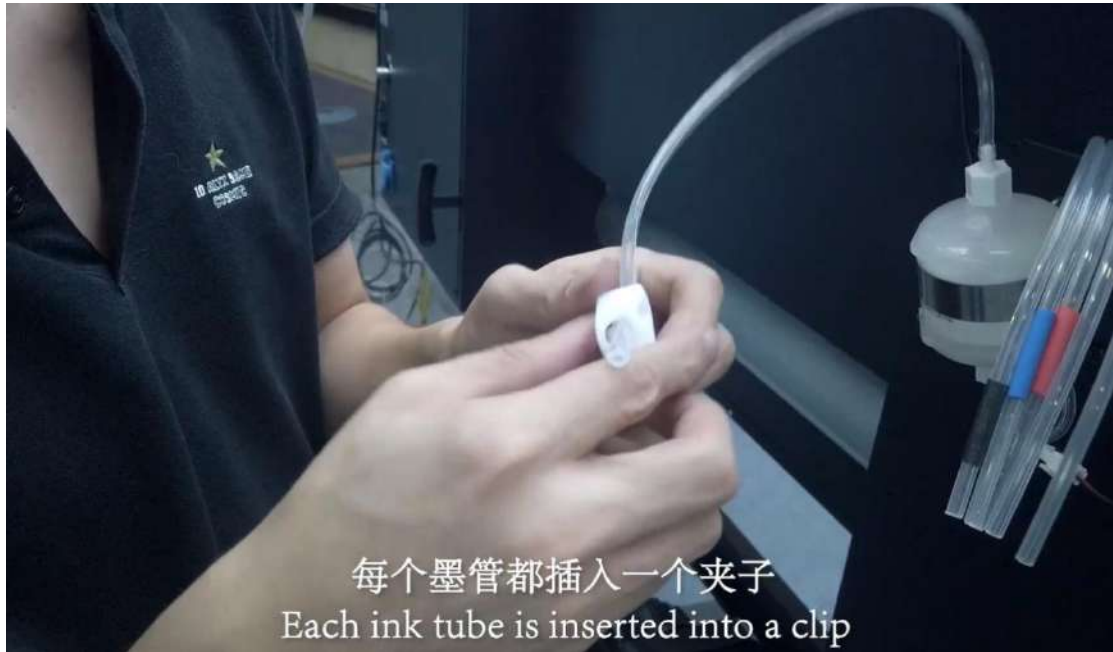
The front portion of the cartridge understock is removed



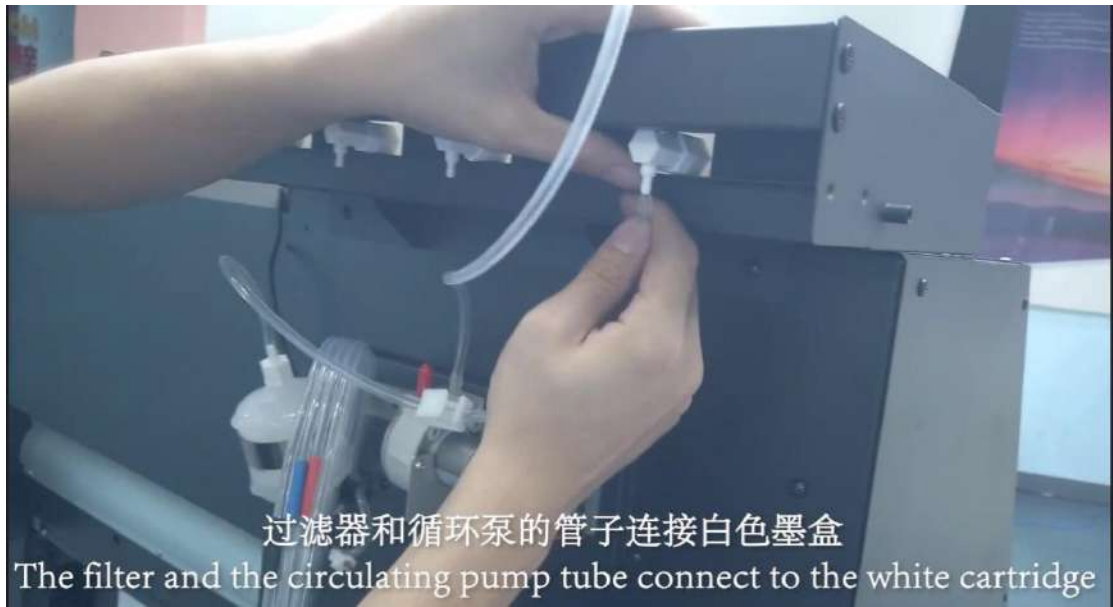
下面的盖子同样拆掉  
The lower lid is similarly removed



下面的盖子同样拆掉  
The lower lid is similarly removed



每个墨管都插入一个夹子  
Each ink tube is inserted into a clip



过滤器和循环泵的管子连接白色墨盒  
The filter and the circulating pump tube connect to the white cartridge





其他有颜色的插入夹子之后按照颜色接入相应的墨盒上  
and other insert clips with color labels are then connected  
to the corresponding cartridges by color



盖子装好  
The lid is packed



盖子装好  
The lid is packed

#### 4. 安装解密卡 Install the decryption card



将小车位置螺丝拧松，盖子拿开  
Release the car position screws and remove the lid



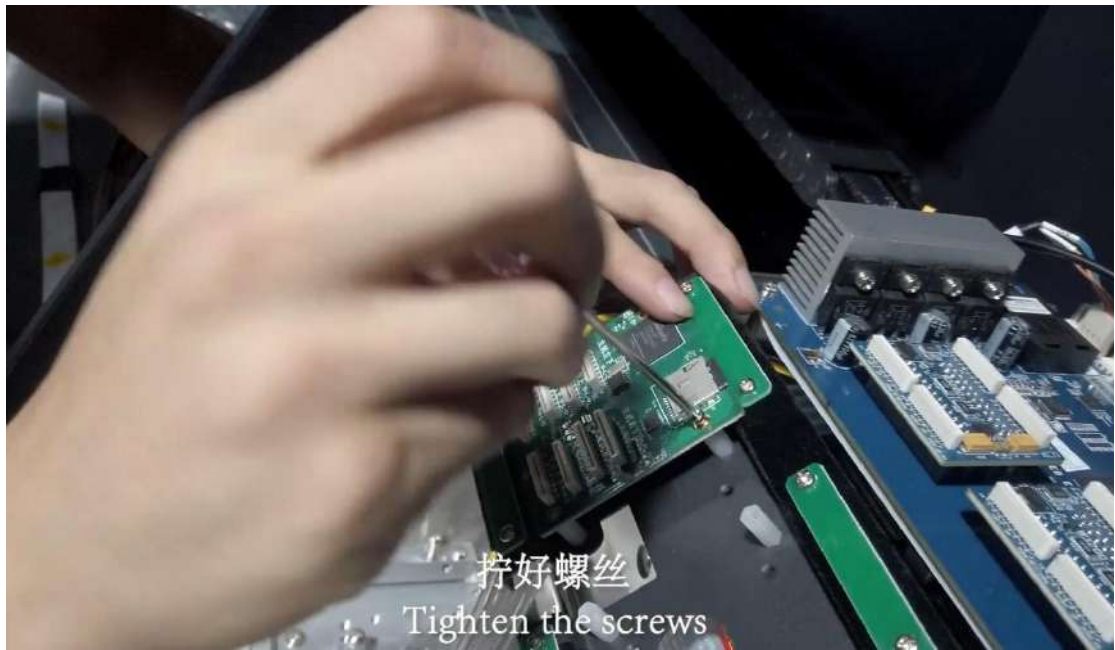
上面的盖子也要拿开  
The upper lid should also be removed



有大号，小号两种排线  
There are large and small lines









## 5. 喷头安装

Insrall the print heads









将胶带裁出4cm大小,中间撕一个缺口  
Tear a gap in the middle



在接口处, 如图缠入胶带, 防止喷头漏墨  
wrap in the tape at the interface to prevent the nozzle



在接口处，如图缠入胶带，防止喷头漏墨  
wrap in the tape at the interface to prevent the nozzle



喷头安装的位置上的螺丝拧下来  
Unscrew the screws on where the nozzle is installed



喷头正面朝上，二维码标签在外,进行安装  
Spray head front up, the QR code label outside



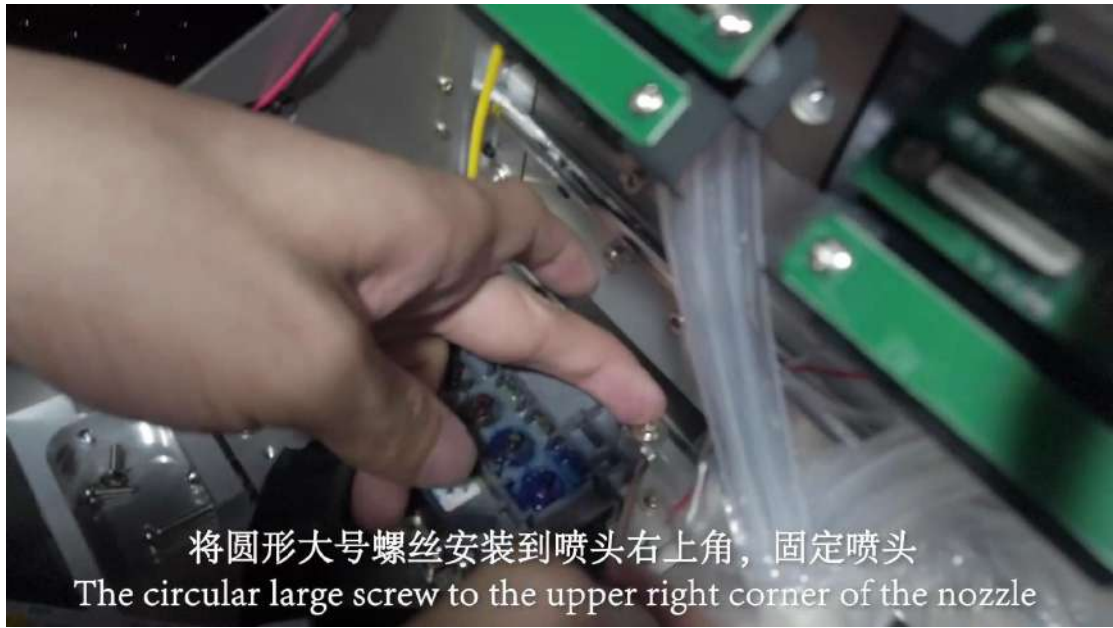
拧紧螺丝  
Tighten the screw

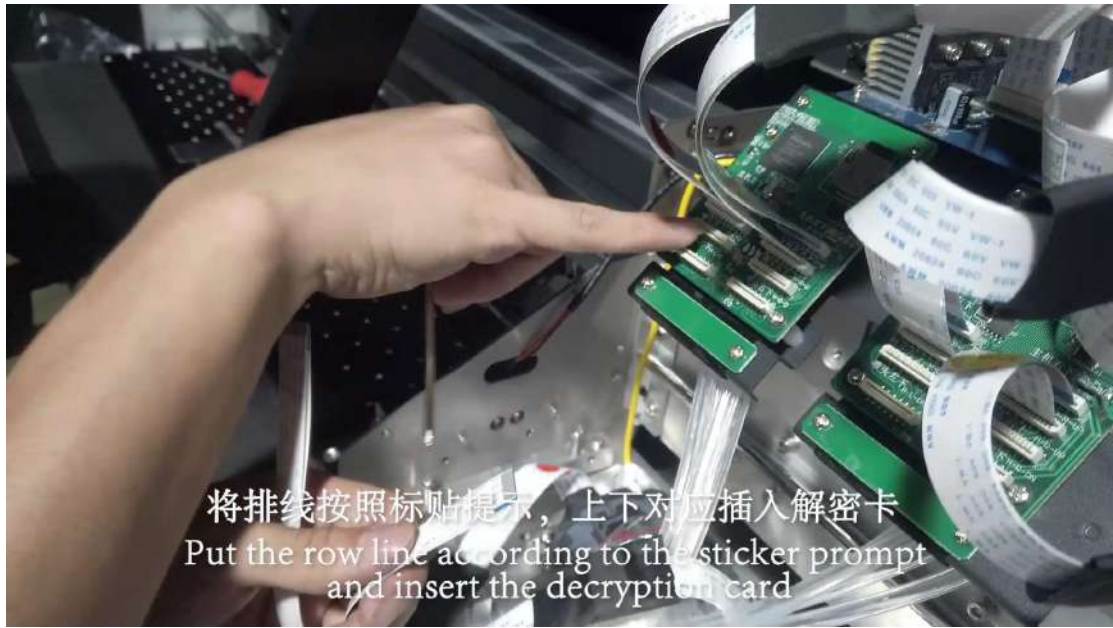


贴片固定喷头左右两侧排线  
Fasten the left and right sides of the nozzle



将圆形大号螺丝安装到喷头右上角，固定喷头  
The circular large screw to the upper right corner of the nozzle





将排线按照标贴提示，上下对应插入解密卡  
Put the row line according to the sticker prompt  
and insert the decryption card

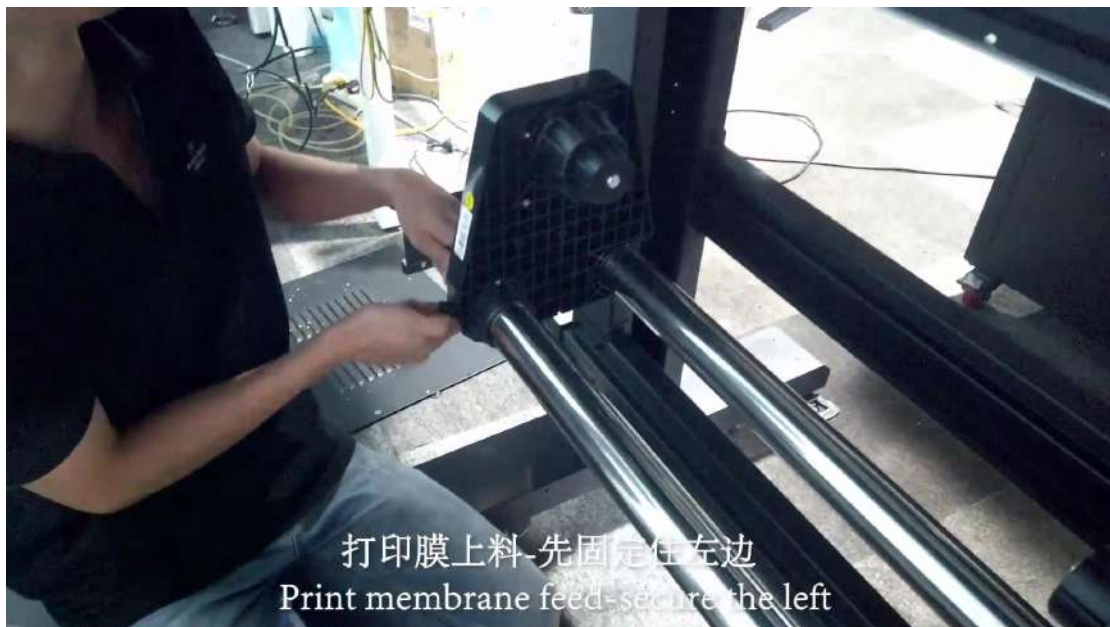


将墨囊管拆开，接入墨囊  
Remove the tank tube and access the tank





## 6.添加墨水到开始打印 6.Add ink and start printing

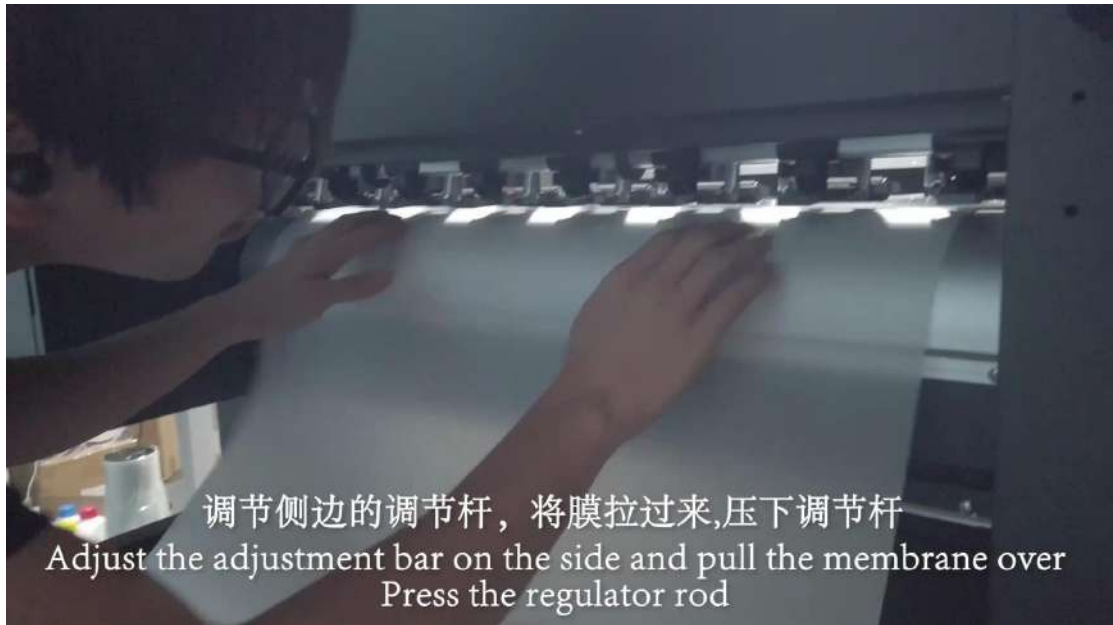




打印膜上料-先固定住左边  
Print membrane feed-secure the left



对齐右边，上紧螺丝  
align the right and tighten the screws



调节侧边的调节杆，将膜拉过来,压下调节杆  
Adjust the adjustment bar on the side and pull the membrane over  
Press the regulator rod



压纸片放到膜的两侧  
Place sheets on both sides of the membrane



压纸片放到膜的两侧  
Place sheets on both sides of the membrane



放下脚架下方的脚垫  
Lower the footmat under the scaffold



连接好电脑，插好电源  
Connect the computer and plug it in

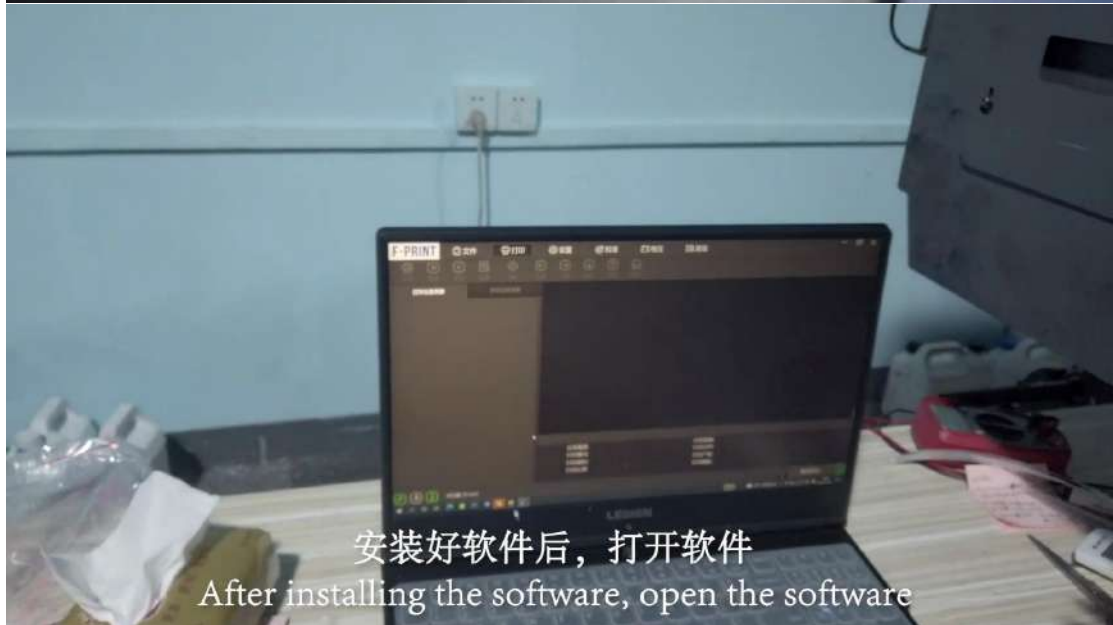


将漏电开关打开  
Turn the electric leakage switch on

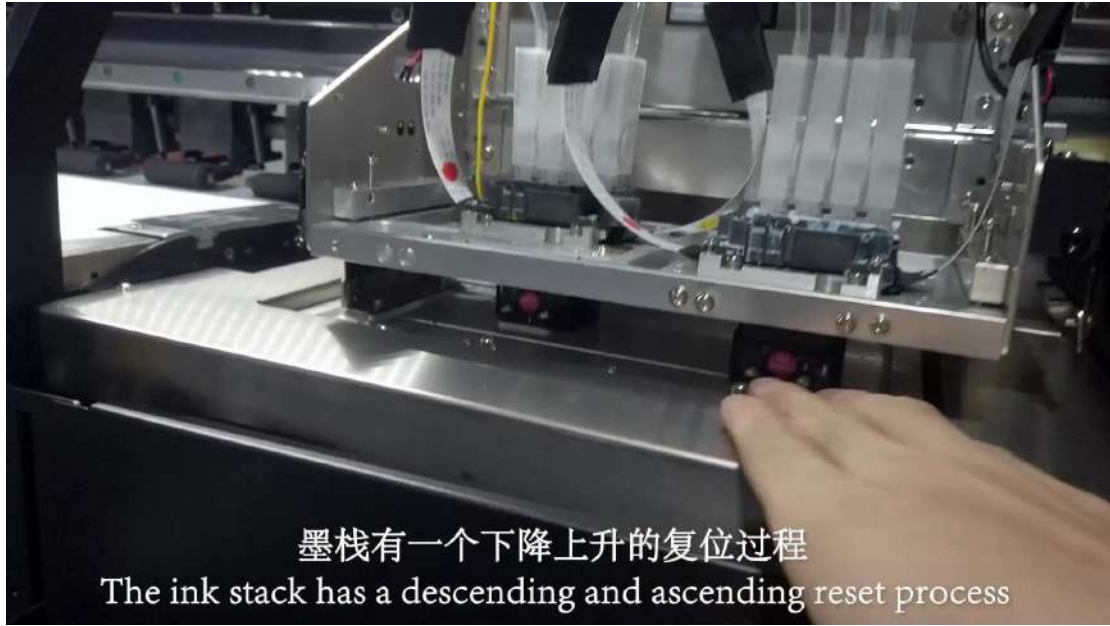




开机  
Turn on



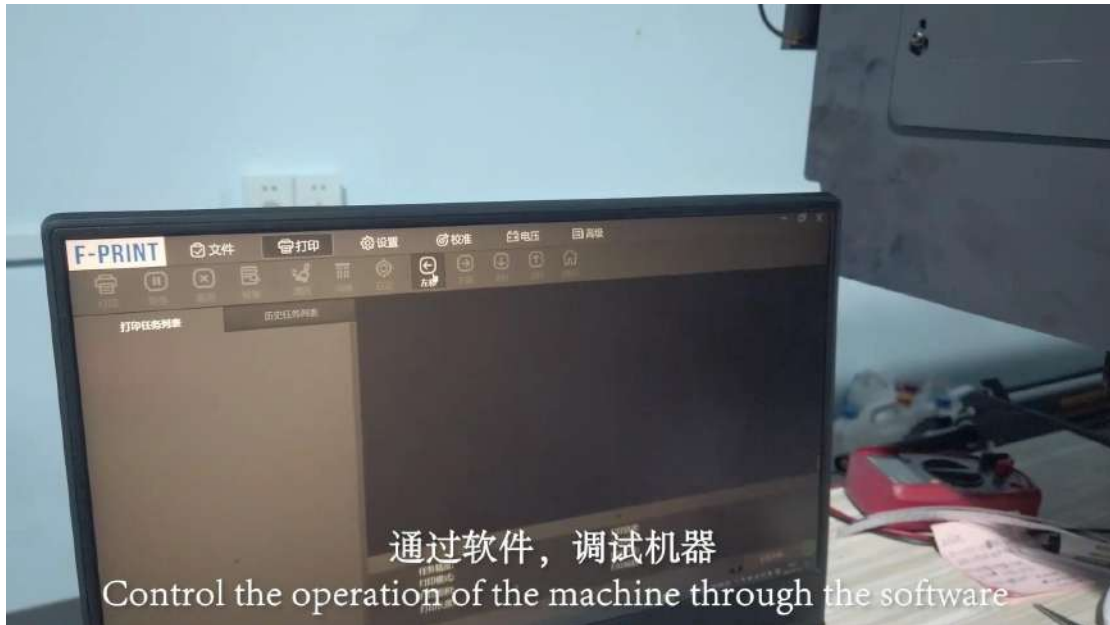
安装好软件后，打开软件  
After installing the software, open the software



墨栈有一个下降上升的复位过程  
The ink stack has a descending and ascending reset process



左下角显示绿色，表示已连接机器  
The bottom left corner shows green, indicating that the machine is connected



通过软件，调试机器  
Control the operation of the machine through the software



关闭机器，按照瓶盖颜色添加墨水  
Turn off the machine and add ink according to the cap color



第一次添加墨水只添加1/3即可  
Add the ink by only 1 / 3 for the first time



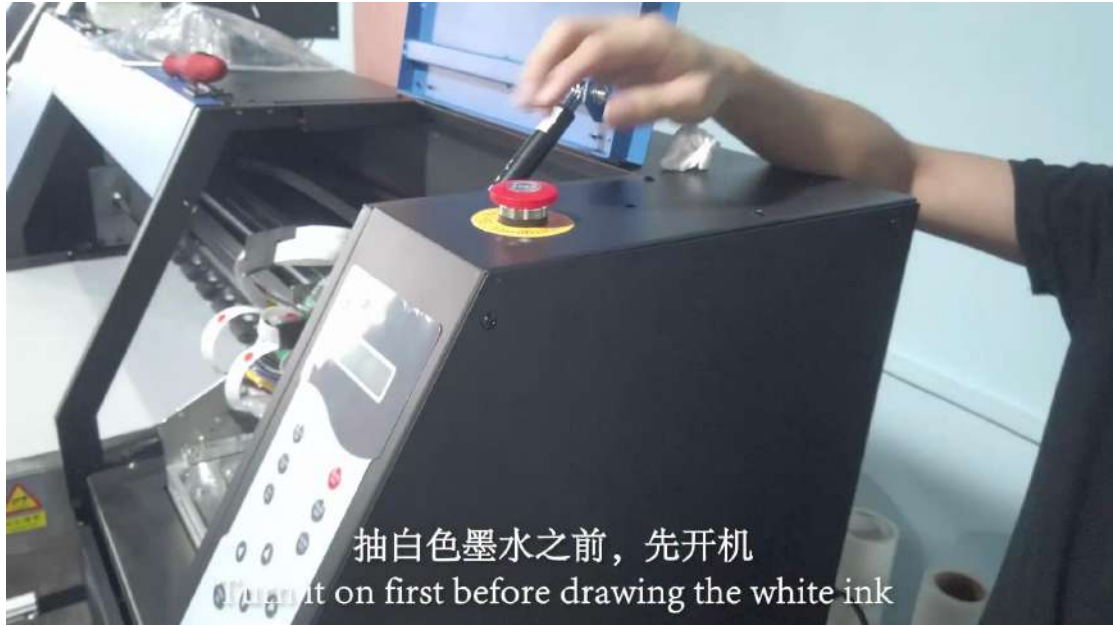
一切调试好之后再继续添加墨水  
Keep adding the ink after everything is debugged



用针筒分别将四个墨栏里面的墨水抽出，按照KCMY的顺序再插回  
Remove the ink from the four ink bars with a syringe  
and insert it back in order of KCMY



用针筒分别将四个墨栏里面的墨水抽出，按照KCMY的顺序再插回  
Remove the ink from the four ink bars with a syringe  
and insert it back in order of KCMY



抽白色墨水之前，先开机

Turn it on first before drawing the white ink



将机器背后的白墨循环按钮旋转到30左右

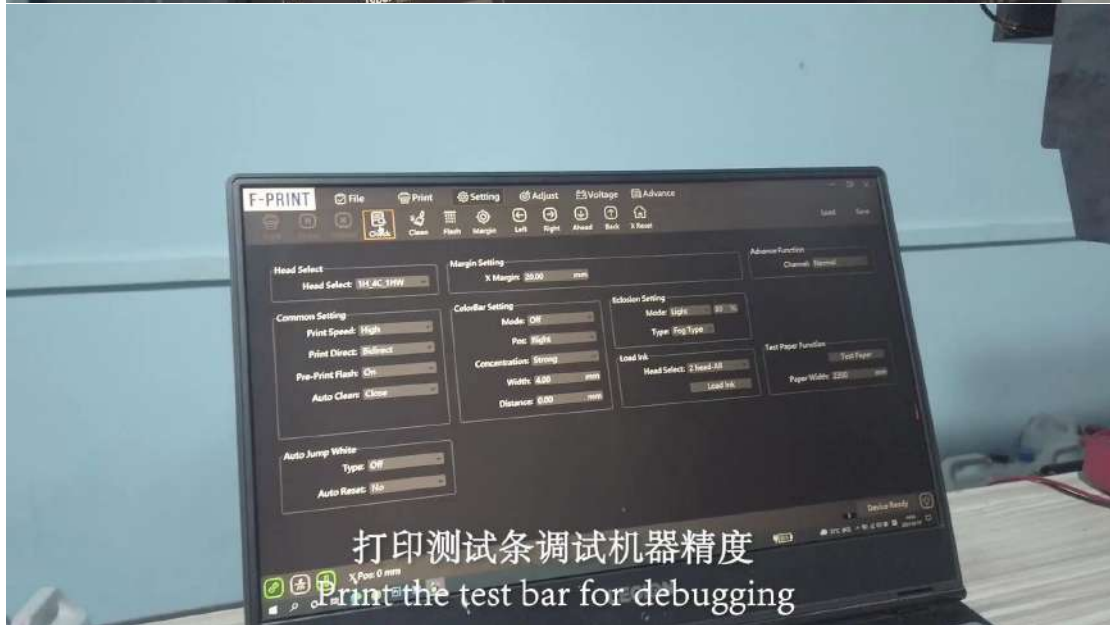
Turn the white ink cycle button behind the machine to around 30



等白色墨水充满墨盒下方两根管子，开始抽白墨  
White ink is treated the same way to the ink



等白色墨水充满墨盒下方两根管子，开始抽白墨  
White ink is treated the same way to the ink





打印测试条调试机器精度  
Print the test bar for debugging